

MODBUS APPLICATION PROTOCOL SPECIFICATION V1.1a

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1 Introduction

1.1 Scope of this document

MODBUS is an application layer messaging protocol, positioned at level 7 of the OSI model, that provides client/server communication between devices connected on different types of buses or networks.

The industry’s serial de facto standard since 1979, MODBUS continues to enable millions of automation devices to communicate. Today, support for the simple and elegant structure of MODBUS continues to grow. The Internet community can access MODBUS at a reserved system port 502 on the TCP/IP stack.

MODBUS is a request/reply protocol and offers services specified by **function codes**. MODBUS function codes are elements of MODBUS request/reply PDUs. The objective of this document is to describe the function codes used within the framework of MODBUS transactions.

MODBUS is an application layer messaging protocol for client/server communication between devices connected on different types of buses or networks.

It is currently implemented using:

- TCP/IP over Ethernet. See MODBUS Messaging Implementation Guide V1.0a.
- Asynchronous serial transmission over a variety of media (wire : EIA/TIA-232-E, EIA-422, EIA/TIA-485-A; fiber, radio, etc.)
- MODBUS PLUS, a high speed token passing network.

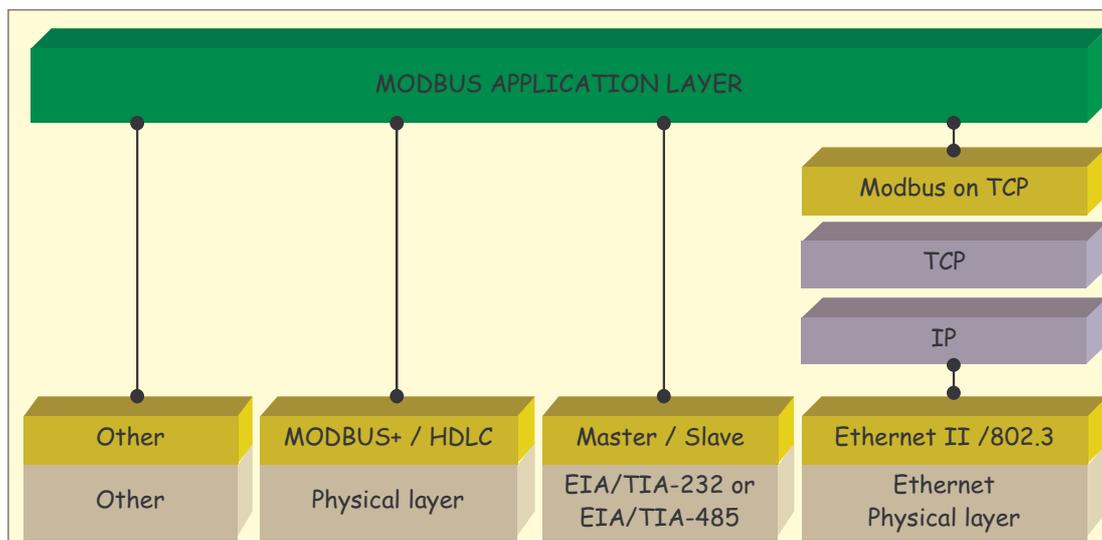


Figure 1: MODBUS communication stack

References

1. RFC 791, Internet Protocol, Sep81 DARPA

2 Abbreviations

- ADU** Application Data Unit
HDLC High level Data Link Control
HMI Human Machine Interface
IETF Internet Engineering Task Force
I/O Input/Output

- IP** Internet Protocol
- MAC** Medium Access Control
- MB** MODBUS Protocol
- MBAP** MODBUS Application Protocol
- PDU** Protocol Data Unit
- PLC** Programmable Logic Controller
- TCP** Transport Control Protocol

3 Context

The MODBUS protocol allows an easy communication within all types of network architectures.

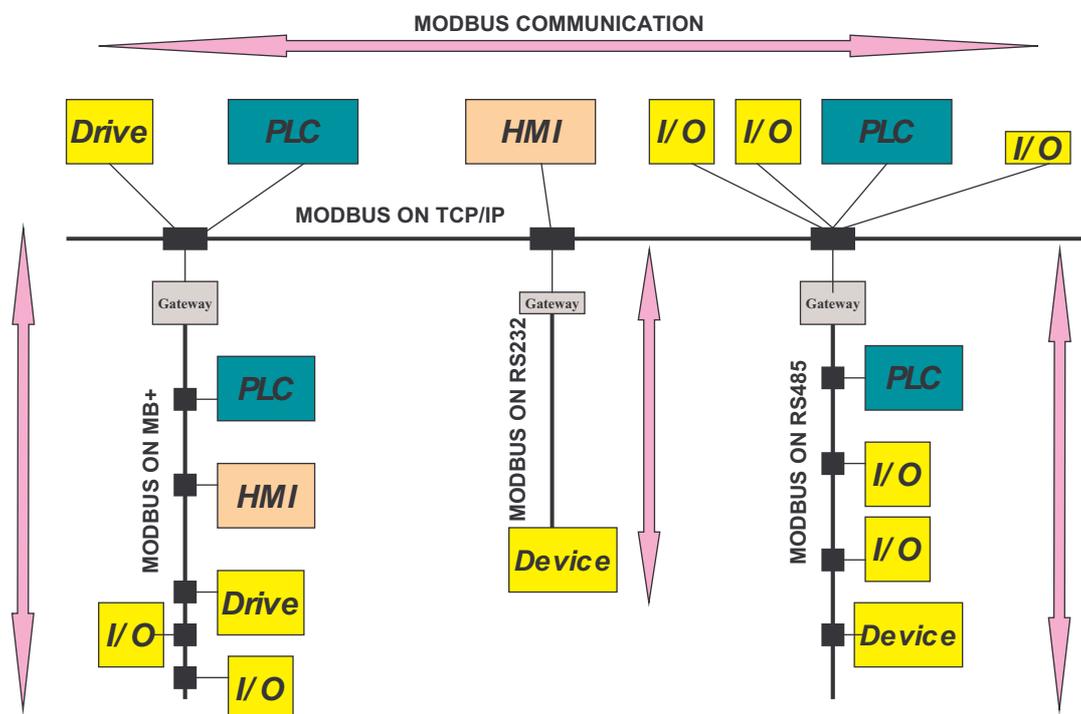


Figure 2: Example of MODBUS Network Architecture

Every type of devices (PLC, HMI, Control Panel, Driver, Motion control, I/O Device...) can use MODBUS protocol to initiate a remote operation.

The same communication can be done as well on serial line as on an Ethernet TCP/IP networks. Gateways allow a communication between several types of buses or network using the MODBUS protocol.

4 General description

4.1 Protocol description

The MODBUS protocol defines a simple protocol data unit (**PDU**) independent of the underlying communication layers. The mapping of MODBUS protocol on specific buses or network can introduce some additional fields on the application data unit (**ADU**).

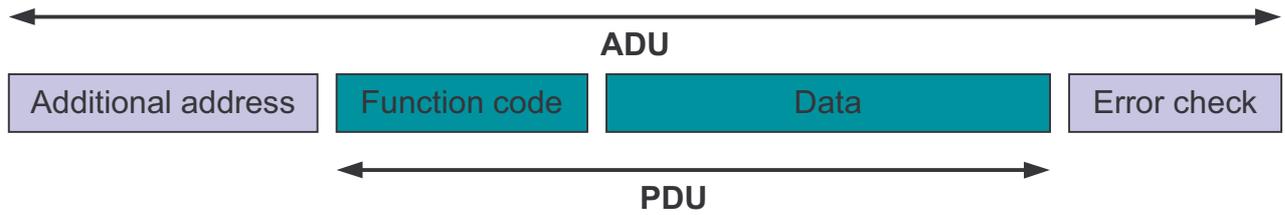


Figure 3: General MODBUS frame

The MODBUS application data unit is built by the client that initiates a MODBUS transaction. The function indicates to the server what kind of action to perform. The MODBUS application protocol establishes the format of a request initiated by a client.

The function code field of a MODBUS data unit is coded in one byte. Valid codes are in the range of 1 ... 255 decimal (128 – 255 reserved for exception responses). When a message is sent from a Client to a Server device the function code field tells the server what kind of action to perform. Function code "0" is not valid.

Sub-function codes are added to some function codes to define multiple actions.

The data field of messages sent from a client to server devices contains additional information that the server uses to take the action defined by the function code. This can include items like discrete and register addresses, the quantity of items to be handled, and the count of actual data bytes in the field.

The data field may be nonexistent (of zero length) in certain kinds of requests, in this case the server does not require any additional information. The function code alone specifies the action.

If no error occurs related to the MODBUS function requested in a properly received MODBUS ADU the data field of a response from a server to a client contains the data requested. If an error related to the MODBUS function requested occurs, the field contains an exception code that the server application can use to determine the next action to be taken.

For example a client can read the ON / OFF states of a group of discrete outputs or inputs or it can read/write the data contents of a group of registers.

When the server responds to the client, it uses the function code field to indicate either a normal (error-free) response or that some kind of error occurred (called an exception response). For a normal response, the server simply echoes to the request the original function code.

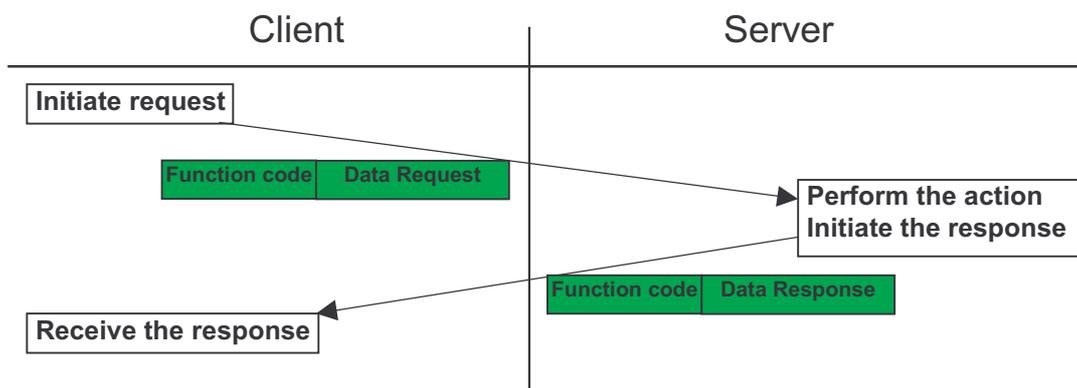


Figure 4: MODBUS transaction (error free)

For an exception response, the server returns a code that is equivalent to the original function code from the request PDU with its most significant bit set to logic 1.

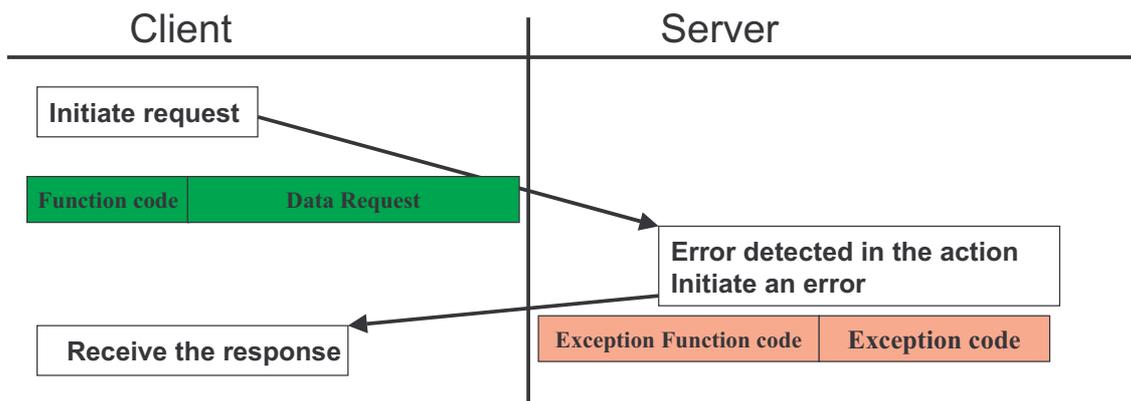


Figure 5: MODBUS transaction (exception response)



Note: It is desirable to manage a time out in order not to indefinitely wait for an answer which will perhaps never arrive.

The size of the MODBUS PDU is limited by the size constraint inherited from the first MODBUS implementation on Serial Line network (max. RS485 ADU = 256 bytes).

Therefore:

MODBUS PDU for serial line communication = 256 - Server address (1 byte) - CRC (2 bytes) = 253 bytes.

Consequently:

RS232 / RS485 ADU = 253 bytes + Server address (1 byte) + CRC (2 bytes) = 256 bytes.

TCP MODBUS ADU = 253 bytes + MBAP (7 bytes) = 260 bytes.

The MODBUS protocol defines three PDUs. They are :

- MODBUS Request PDU, mb_req_pdu
- MODBUS Response PDU, mb_rsp_pdu
- MODBUS Exception Response PDU, mb_excep_rsp_pdu

The mb_req_pdu is defined as:

mb_req_pdu = {function_code, request_data}, where
 function_code = [1 byte] MODBUS function code corresponding to the desired MODBUS function code or requested through the client API,
 request_data = [n bytes] This field is function code dependent and usually contains information such as variable references, variable counts, data offsets, sub-function codes etc.

The mb_rsp_pdu is defined as:

mb_rsp_pdu = {function_code, response_data}, where
 function_code = [1 byte] MODBUS function code
 response_data = [n bytes] This field is function code dependent and usually contains information such as variable references, variable counts, data offsets, sub-function codes, etc.

The mb_excep_rsp_pdu is defined as:

mb_excep_rsp_pdu = {function_code, request_data}, where
 exception-function_code = [1 byte] MODBUS function code + 0x80
 exception_code = [1 byte] MODBUS Exception Code Defined in table
 "MODBUS Exception Codes" (see section 7).

4.2 Data Encoding

- MODBUS uses a 'big-Endian' representation for addresses and data items. This means that when a numerical quantity larger than a single byte is transmitted, the most significant byte is sent first. So for example

<u>Register size</u>	<u>value</u>	
16 - bits	0x1234	the first byte sent is 0x12 then 0x34



Note: For more details, see [1] .

4.3 MODBUS Data model

MODBUS bases its data model on a series of tables that have distinguishing characteristics. The four primary tables are:

Primary tables	Object type	Type of	Comments
Discretes Input	Single bit	Read-Only	This type of data can be provided by an I/O system.
Coils	Single bit	Read-Write	This type of data can be alterable by an application program.
Input Registers	16-bit word	Read-Only	This type of data can be provided by an I/O system
Holding Registers	16-bit word	Read-Write	This type of data can be alterable by an application program.

The distinctions between inputs and outputs, and between bit-addressable and word-addressable data items, do not imply any application behavior. It is perfectly acceptable, and very common, to regard all four tables as overlaying one another, if this is the most natural interpretation on the target machine in question.

For each of the primary tables, the protocol allows individual selection of 65536 data items, and the operations of read or write of those items are designed to span multiple consecutive data items up to a data size limit which is dependent on the transaction function code.

It's obvious that all the data handled via MODBUS (bits, registers) must be located in device application memory. But physical address in memory should not be confused with data reference. The only requirement is to link data reference with physical address.

MODBUS logical reference numbers, which are used in MODBUS functions, are unsigned integer indices starting at zero.

• **Implementation examples of MODBUS model**

The examples below show two ways of organizing the data in device. There are different organizations possible, but not all are described in this document. Each device can have its own organization of the data according to its application

Example 1 : Device having 4 separate blocks

The example below shows data organization in a device having digital and analog, inputs and outputs. Each block is separate because data from different blocks have no correlation. Each block is thus accessible with different MODBUS functions.

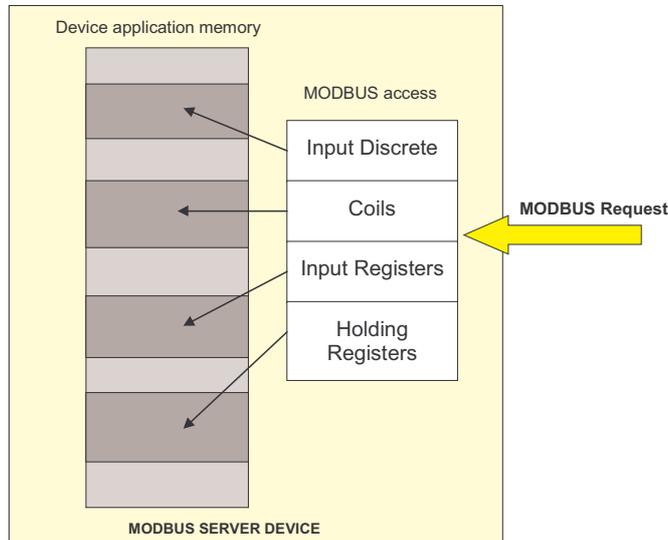


Figure 6 MODBUS Data Model with separate block

Example 2: Device having only 1 block

In this example, the device has only 1 data block. The same data can be reached via several MODBUS functions, either via a 16 bit access or via an access bit.

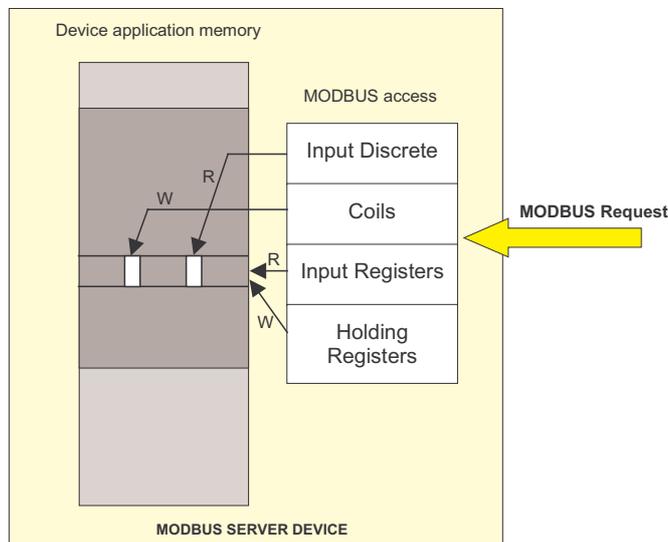


Figure 7 MODBUS Data Model with only 1 block

4.4 MODBUS Addressing model

The MODBUS application protocol defines precisely PDU addressing rules.

In a MODBUS PDU each data is addressed from 0 to 65535.

It also defines clearly a MODBUS data model composed of 4 blocks that comprises several elements numbered from 1 to n.

In the MODBUS data Model each element within a data block is numbered from 1 to n.

Afterwards the MODBUS data model has to be bound to the device application (IEC-61131 object, or other application model).

The pre-mapping between the MODBUS data model and the device application is totally vendor device specific.

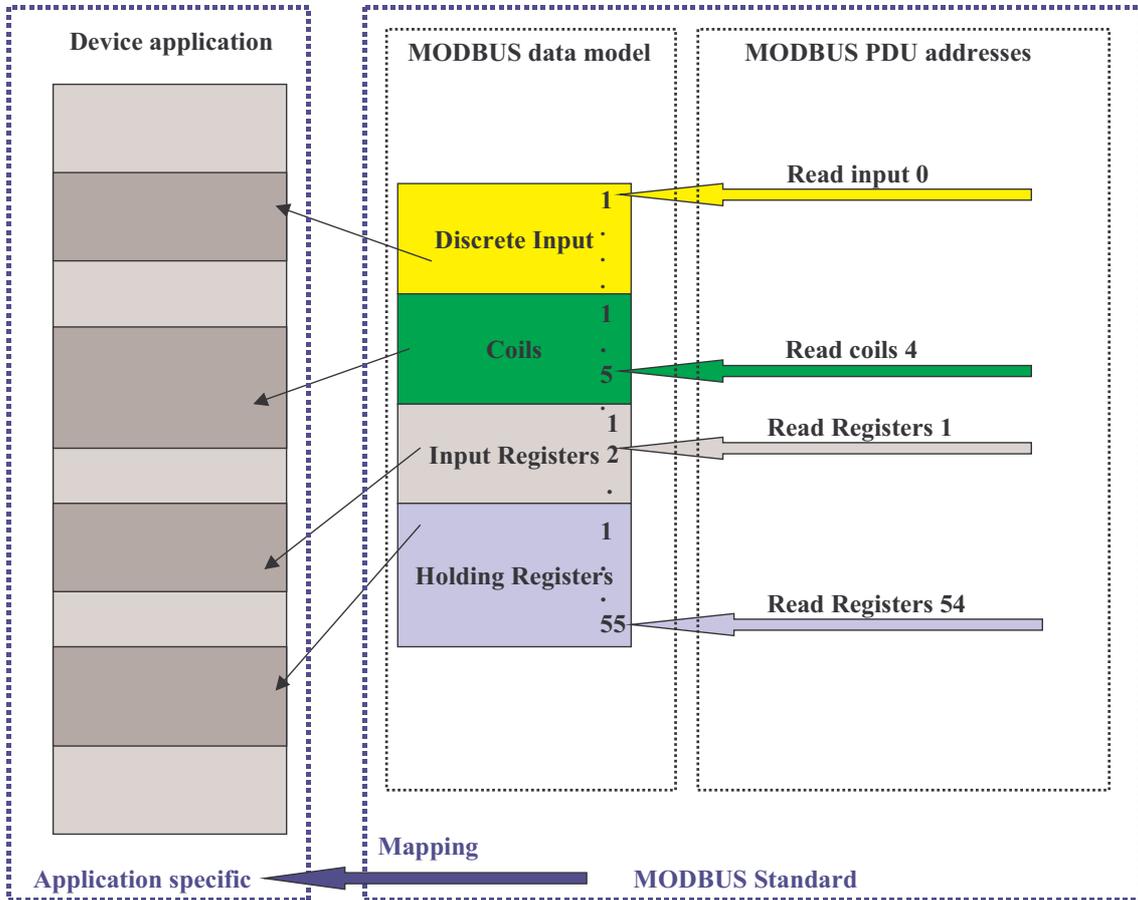


Figure 8 MODBUS Addressing model

The previous figure shows that a MODBUS data numbered X is addressed in the MODBUS PDU X-1.

4.5 Define MODBUS Transaction

The following state diagram describes the generic processing of a MODBUS transaction in server side.

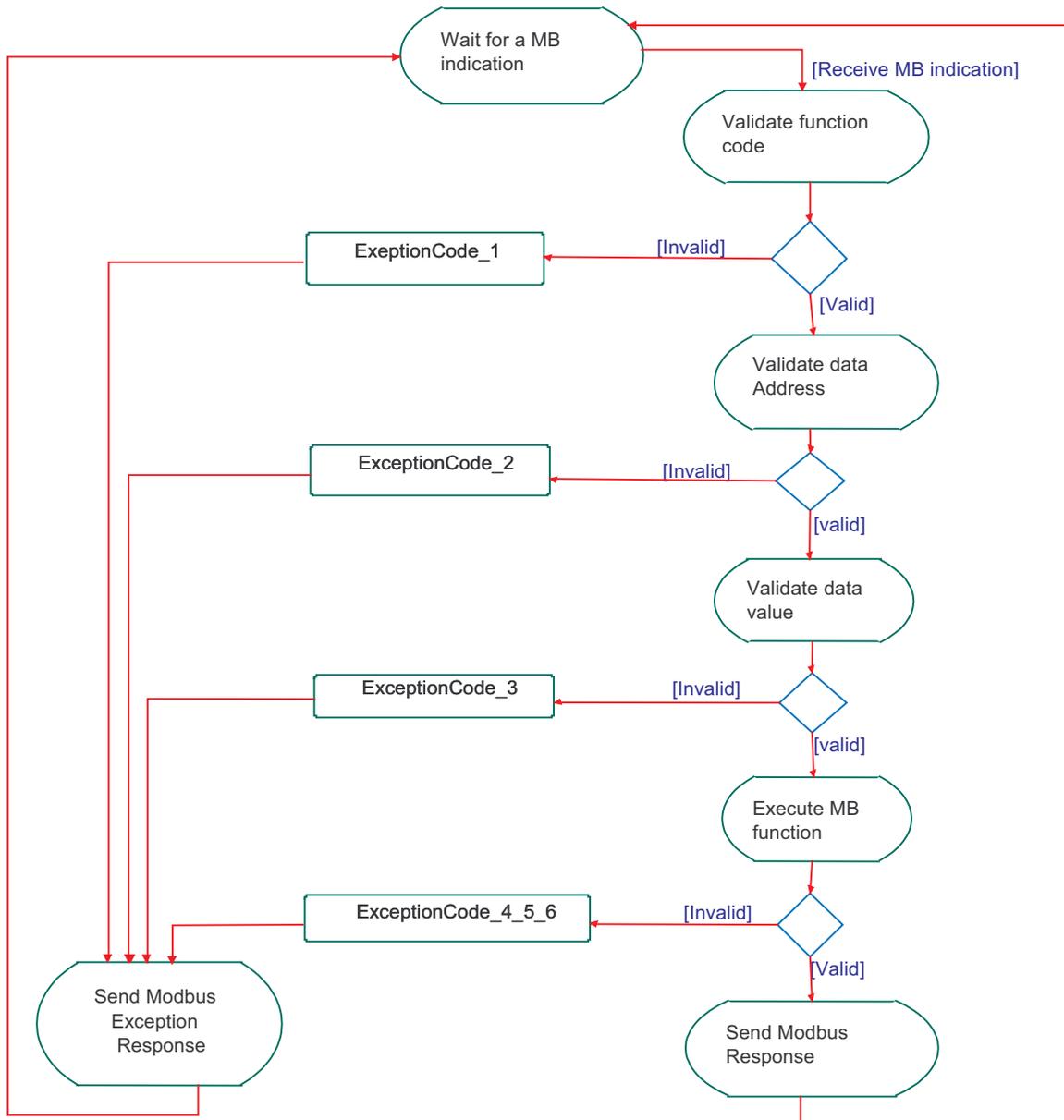


Figure 9 MODBUS Transaction state diagram

Once the request has been processed by a server, a MODBUS response using the adequate MODBUS server transaction is built.

Depending on the result of the processing two types of response are built :

- A positive MODBUS response :
 - the response function code = the request function code
- A MODBUS Exception response (see section 7) :
 - the objective is to provide to the client relevant information concerning the error detected during the processing ;
 - the exception function code = the request function code + 0x80 ;
 - an exception code is provided to indicate the reason of the error.

5 Function Code Categories

There are three categories of MODBUS Functions codes. They are :

Public Function Codes

- Are well defined function codes ,
- guaranteed to be unique,
- validated by the MODBUS-IDA.org community,
- publicly documented
- have available conformance test,
- includes both defined public assigned function codes as well as unassigned function codes reserved for future use.

User-Defined Function Codes

- there are two ranges of user-defined function codes, i.e. 65 to 72 and from 100 to 110 decimal.
- user can select and implement a function code that is not supported by the specification.
- there is no guarantee that the use of the selected function code will be unique
- if the user wants to re-position the functionality as a public function code, he must initiate an RFC to introduce the change into the public category and to have a new public function code assigned.
- MODBUS Organization, Inc expressly reserves the right to develop the proposed RFC.

Reserved Function Codes

- Function Codes currently used by some companies for legacy products and that are not available for public use.
- Informative Note: The reader is asked refer to Annex A (Informative) MODBUS RESERVED FUNCTION CODES, SUBCODES AND MEI TYPES.

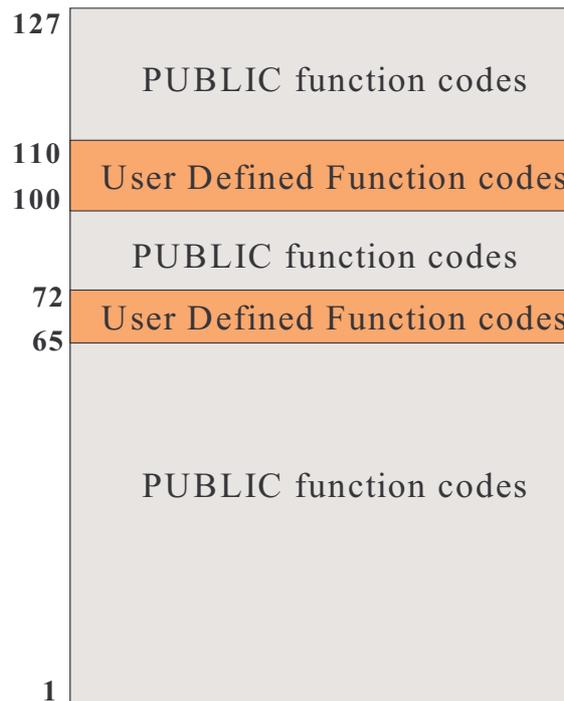


Figure 10 MODBUS Function Code Categories

5.1 Public Function Code Definition

				Function Codes		(hex)	Section
				code	Sub code		
Data Access	Bit access	Physical Discrete Inputs	Read Discrete Inputs	02		02	6.2
		Internal Bits Or Physical coils	Read Coils	01		01	6.1
			Write Single Coil	05		05	6.5
			Write Multiple Coils	15		0F	6.11
	16 bits access	Physical Input Registers	Read Input Register	04		04	6.4
		Internal Registers Or Physical Output Registers	Read Holding Registers	03		03	6.3
			Write Single Register	06		06	6.6
			Write Multiple Registers	16		10	6.12
			Read/Write Multiple Registers	23		17	6.17
			Mask Write Register	22		16	6.16
	Read FIFO queue	24		18	6.18		
	File record access	Read File record		20	6	14	6.14
		Write File record		21	6	15	6.15
	Diagnostics	Read Exception status		07		07	6.7
Diagnostic		08	00-18,20	08	6.8		
Get Com event counter		11		0B	6.9		
Get Com Event Log		12		0C	6.10		
Report Slave ID		17		11	6.13		
Read device Identification		43	14	2B	6.21		
Other	Encapsulated Interface Transport		43	13,14	2B	6.19	

	CANopen General Reference	43	13	2B	6.20
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6 Function codes descriptions

6.1 01 (0x01) Read Coils

This function code is used to read from 1 to 2000 contiguous status of coils in a remote device. The Request PDU specifies the starting address, i.e. the address of the first coil specified, and the number of coils. In the PDU Coils are addressed starting at zero. Therefore coils numbered 1-16 are addressed as 0-15.

The coils in the response message are packed as one coil per bit of the data field. Status is indicated as 1= ON and 0= OFF. The LSB of the first data byte contains the output addressed in the query. The other coils follow toward the high order end of this byte, and from low order to high order in subsequent bytes.

If the returned output quantity is not a multiple of eight, the remaining bits in the final data byte will be padded with zeros (toward the high order end of the byte). The Byte Count field specifies the quantity of complete bytes of data.

Request

Function code	1 Byte	0x01
Starting Address	2 Bytes	0x0000 to 0xFFFF
Quantity of coils	2 Bytes	1 to 2000 (0x7D0)

Response

Function code	1 Byte	0x01
Byte count	1 Byte	N*
Coil Status	n Byte	n = N or N+1

*N = Quantity of Outputs / 8, if the remainder is different of 0 ⇒ N = N+1

Error

Function code	1 Byte	Function code + 0x80
Exception code	1 Byte	01 or 02 or 03 or 04

Here is an example of a request to read discrete outputs 20–38:

Request		Response	
Field Name	(Hex)	Field Name	(Hex)
Function	01	Function	01
Starting Address Hi	00	Byte Count	03
Starting Address Lo	13	Outputs status 27-20	CD
Quantity of Outputs Hi	00	Outputs status 35-28	6B
Quantity of Outputs Lo	13	Outputs status 38-36	05

The status of outputs 27–20 is shown as the byte value CD hex, or binary 1100 1101. Output 27 is the MSB of this byte, and output 20 is the LSB.

By convention, bits within a byte are shown with the MSB to the left, and the LSB to the right. Thus the outputs in the first byte are '27 through 20', from left to right. The next byte has outputs '35 through 28', left to right. As the bits are transmitted serially, they flow from LSB to MSB: 20 . . . 27, 28 . . . 35, and so on.

In the last data byte, the status of outputs 38-36 is shown as the byte value 05 hex, or binary 0000 0101. Output 38 is in the sixth bit position from the left, and output 36 is the LSB of this byte. The five remaining high order bits are zero filled.



Note: The five remaining bits (toward the high order end) are zero filled.